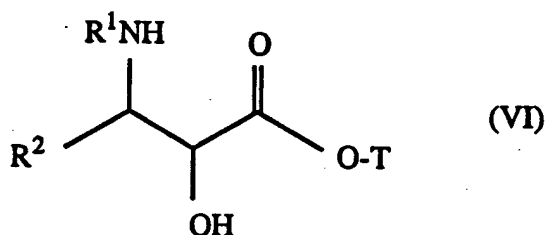


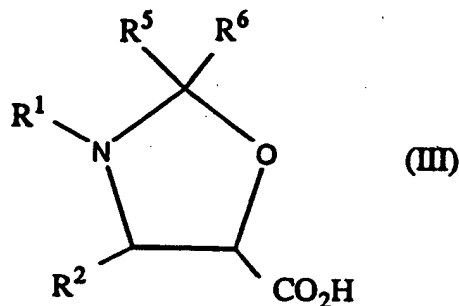
What is claimed is:

1. A method for the preparation of a compound of the following formula VI or salt thereof:



where

- 10 R¹ is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl;
 R² is aryl, heterocyclo or alkyl; and
 T is a taxane moiety directly bonded at C-13 of said moiety;
- 15 comprising the steps of:
- (a) contacting a compound of the following formula III or salt thereof:



20

where

- R¹ and R² are as defined above; and
 R⁵ and R⁶ are (a) each independently alkyl; or (b) together with the carbon atom to which they

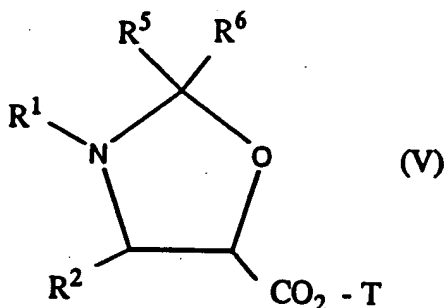
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are bonded, form a cycloalkyl, cycloalkenyl or heterocyclo group;
with a compound of the following formula IV or salt thereof:

5



where T is as defined above, in the presence of a coupling agent, to form a compound of the following
10 formula V or salt thereof:

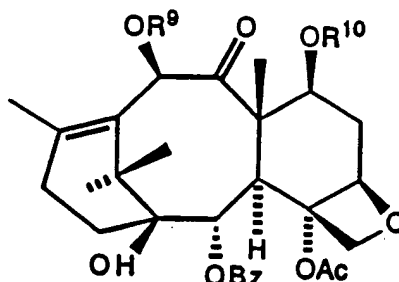


where R¹, R², R⁵, R⁶ and T are as defined above;
15 and

(b) contacting said compound of the formula V or salt thereof with a ring-opening agent, and, optionally, deprotecting one or more protected hydroxyl groups, to form said compound of the
20 formula VI or salt thereof.

2. The method of claim 1, wherein

25 R¹ is arylcarbonyl or alkyloxycarbonyl;
R² is phenyl, thienyl or furyl;
R⁵ and R⁶ are each independently unsubstituted lower alkyl; and
T is the moiety:



where

R⁹ is hydrogen, alkylcarbonyl, or a hydroxyl protecting group; and

5 R¹⁰ is hydrogen or a hydroxyl protecting group.

3. The method of claim 1, wherein said coupling agent comprises a carbodiimide, employed together with 1-hydroxybenzotriazole or
10 N-hydroxysuccinimide; or a carbodiimide, bis(2-oxo-3-oxazolidinyl)phosphinic chloride, carbonyl diimidazole, pivaloyl chloride, or 2,4,6-trichlorobenzoyl chloride, wherein the
15 aforementioned compounds are employed together with an amine.

4. The method of claim 1, wherein said ring-opening agent is a Lewis acid.

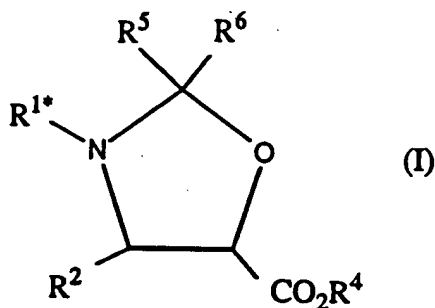
20 5. The method of claim 4, wherein said Lewis acid is Pd(CH₃CN)₂Cl₂.

6. The method of claim 1, wherein said compound of the formula VI is paclitaxel.

25 7. The method of claim 1, wherein R¹ is the group R^{1*} in said compound of the formula III or salt thereof, and wherein said compound of the formula III or salt thereof is prepared by a method

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comprising the step of contacting a compound of the following formula I or salt thereof:



5

where

R², R⁵ and R⁶ are as defined above;

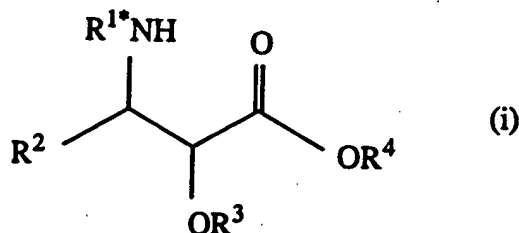
R⁴ is alkyl, alkenyl, alkynyl, aryl, cycloalkyl, cycloalkenyl, or heterocyclo; and

10 R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl, with the proviso that R^{1*} is not tert-butoxycarbonyl when R² is aryl; with a hydrolyzing agent.

15

8. The method of claim 7, wherein said compound of the formula I or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula i or salt thereof:

20

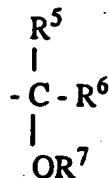


where

R^{1*}, R² and R⁴ are as defined above; and

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R³ is hydrogen or the group R^{3P}, where R^{3P} is the group:



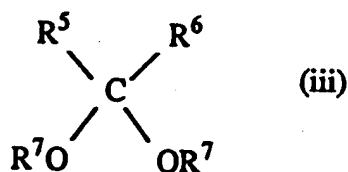
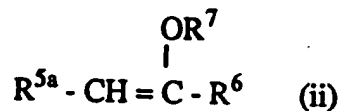
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where R⁵ and R⁶ are as defined above, and R⁷ is alkyl or aryl;

with an acid catalyst, and additionally, where R³ is hydrogen, with a compound of the

10

formula ii or iii:

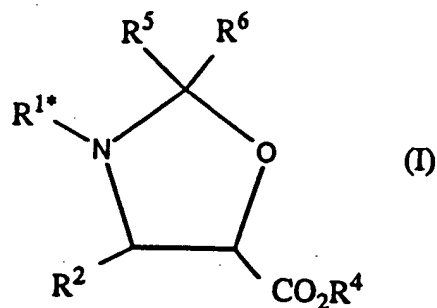


15

where R⁵, R⁶ and R⁷ are as defined above, and where R^{5a} (i) is a group such that R^{5a}-CH₂- is R⁵ or (ii) forms, together with R⁶ and the atoms to which R^{5a} and R⁶ are bonded, a cycloalkenyl or heterocyclo
20 group containing at least one carbon to carbon double bond.

9. A compound of the following formula I or salt thereof:

25



where

- 5 R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl, with the proviso that R^{1*} is not tert-butoxycarbonyl when R^2 is aryl;
 R^2 is aryl, heterocyclo or alkyl;
 R^4 is hydrogen, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, cycloalkenyl, or heterocyclo; and
 10 R^5 and R^6 are (a) each independently alkyl; or (b) together with the carbon atom to which they are bonded, form a cycloalkyl, cycloalkenyl or heterocyclo group.

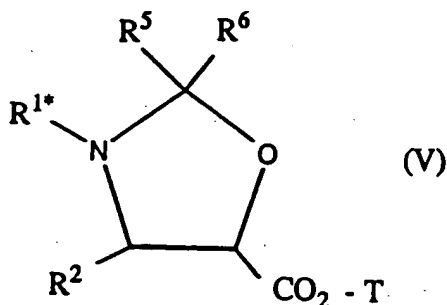
- 15 10. A compound of claim 9 which is selected from the group consisting of:

20 (4*S*-*trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-oxazolidinecarboxylic acid, ethyl ester;

(4*S*-*trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-oxazolidinecarboxylic acid, lithium salt; and

25 (4*S*-*trans*)-3-benzoyl-2,2-dimethyl-4-phenyl-5-oxazolidinecarboxylic acid.

11. A compound of the following formula V or salt thereof:



where

R^{1*} is hydrogen, arylcarbonyl, alkoxycarbonyl or
alkylcarbonyl, with the proviso that R^{1*} is
not tert-butoxycarbonyl when R² is aryl;

R² is aryl, heterocyclo or alkyl;

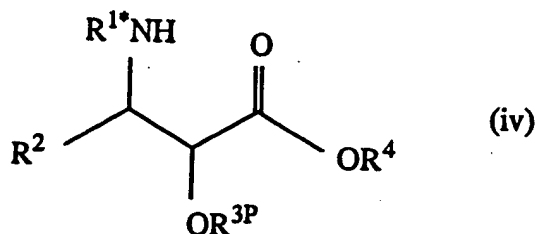
R⁵ and R⁶ are (a) each independently alkyl; or (b)
together with the carbon atom to which they
are bonded, form a cycloalkyl, cycloalkenyl or
heterocyclo group; and

T is a taxane moiety directly bonded at C-13 of
said moiety.

12. A compound of claim 11 which is

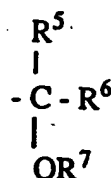
[2aR-(2a α ,4 β ,4a β ,6 β ,9 α (4S*,5R*), -
11 α ,12 α ,12a α ,12b α)]-3-benzoyl-2,2-dimethyl-4-
phenyl-5-oxazolidinecarboxylic acid 6,12b-
bis(acetyloxy)-12-(benzoyloxy)-
2a,3,4,4a,5,6,9,10,11,12,12a,12b-dodecahydro-11-
hydroxy-4a,8,13,13-tetramethyl-5-oxo-4-
[(triethylsilyl)oxy]-7,11-methano-1H-
cyclodeca[3,4]benz[1,2-b]oxet-9-yl ester.

13. A compound of the following formula
iv or salt thereof:



where

- 5 R^1 is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl, with the proviso that R^1 is not tert-butoxycarbonyl when R^2 is aryl;
- R^2 is aryl, heterocyclo or alkyl;
- R^4 is hydrogen, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, cycloalkenyl, or heterocyclo; and
- 10 $\text{R}^{3\text{P}}$ is the group:



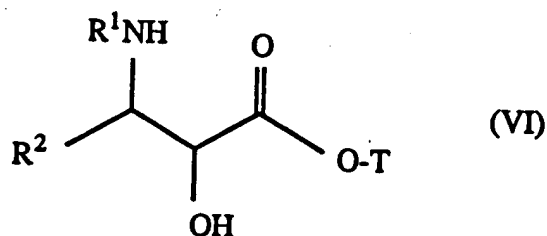
where

- 15 R^5 and R^6 are (a) each independently alkyl; or (b) together with the carbon atom to which they are bonded, form a cycloalkyl, cycloalkenyl or heterocyclo group; and
- R^7 is alkyl or aryl.

20

14. A method for the preparation of a compound of the following formula VI or a salt thereof:

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where

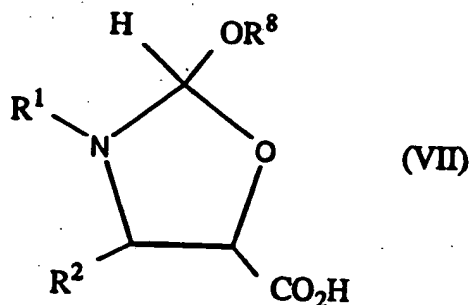
R¹ is hydrogen, arylcarbonyl, alkoxycarbonyl or
 5 alkylcarbonyl;

R² is aryl, heterocyclo or alkyl; and

T is a taxane moiety directly bonded at C-13 of
 said moiety;

comprising the steps of:

- 10 (a) contacting a compound of the
 following formula VII or salt thereof:



15 where

R¹ and R² are as defined above; and

R⁸ is alkyl or aryl;

with a compound of the following formula IV or salt
 thereof:

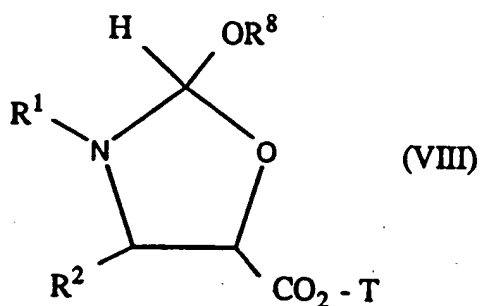
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where T is as defined above, in the presence of a
 coupling agent, to form a compound of the following

25 formula VIII or salt thereof:

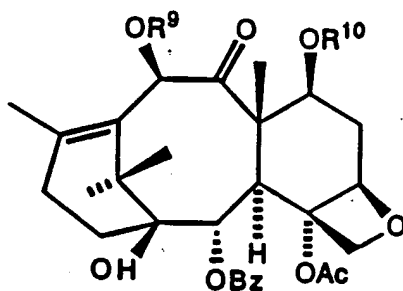
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where R¹, R², R⁸ and T are as defined above; and
 (b) contacting said compound of the formula
 VIII or salt thereof with a ring-opening agent,
 and, optionally, deprotecting one or more protected
 hydroxyl groups, to form said compound of the
 formula VI or salt thereof.

15. The method of claim 14, wherein

R¹ is arylcarbonyl or alkyloxycarbonyl;
 R² is phenyl, thienyl or furyl;
 R⁸ is alkyl or aryl; and
 T is the moiety:

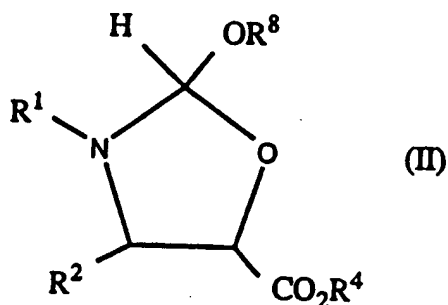


where

R⁹ is hydrogen, alkylcarbonyl, or a hydroxyl
 protecting group; and
 R¹⁰ is hydrogen or a hydroxyl protecting group.

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16. The method of claim 14, wherein said coupling agent comprises a carbodiimide, bis(2-oxo-3-oxazolidinyl)phosphinic chloride), carbonyl diimidazole, pivaloyl chloride, or 2,4,6-trichlorobenzoyl chloride; wherein the aforementioned compounds are employed together with 1-hydroxybenzotriazole, N-hydroxysuccinimide, or an amine.
17. The method of claim 14, wherein said ring-opening agent is a protic acid.
18. The method of claim 17, wherein said protic acid is an organic carboxylic acid and/or an aqueous mineral acid.
19. The method of claim 14, wherein said compound of the formula VI is paclitaxel or taxotere.
20. The method of claim 14, wherein said compound of the formula VII or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula II or salt thereof:



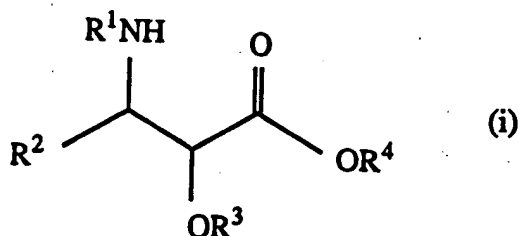
where R¹, R² and R⁸ are as defined above; and

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R⁴ is alkyl, alkenyl, alkynyl, aryl, cycloalkyl, cycloalkenyl, or heterocyclo; with a hydrolyzing agent.

- 5 21. The method of claim 20, wherein said compound of the formula II or salt thereof is prepared by a method comprising the step of contacting a compound of the following formula i or salt thereof:

10



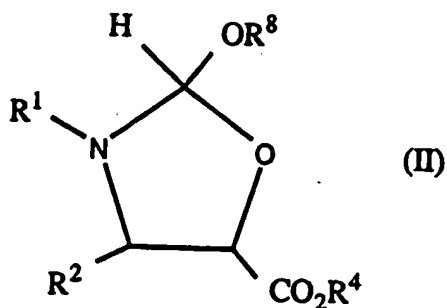
where R¹, R² and R⁴ are as defined above; and R³ is hydrogen;

- 15 with an acid catalyst and a compound of the following formula vi:



- 20 where R⁸ is as defined above.

22. A compound of the following formula II or salt thereof:



25

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where

R^1 is hydrogen, arylcarbonyl, alkoxycarbonyl or alkylcarbonyl;

5 R^2 is aryl, heterocyclo or alkyl;

R^4 is hydrogen, alkyl, alkenyl, alkynyl, aryl, cycloalkyl, cycloalkenyl, or heterocyclo;

and

R^8 is alkyl or aryl.

10

23. A compound of claim 22 which is selected from the group consisting of:

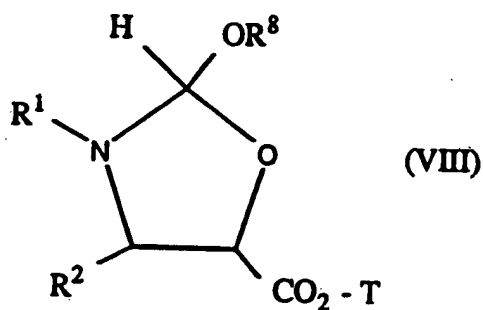
15 (4*S*,5*R*)-3-benzoyl-2-ethoxy-4-phenyl-5-oxazolidinecarboxylic acid, ethyl ester;

(4*S*,5*R*)-3-benzoyl-2-methoxy-4-phenyl-5-oxazolidinecarboxylic acid, ethyl ester; and

20 (4*S*,5 β)-3-benzoyl-2-methoxy-4-phenyl-5-oxazolidinecarboxylic acid.

24. A compound of the following formula VIII or salt thereof:

25



where

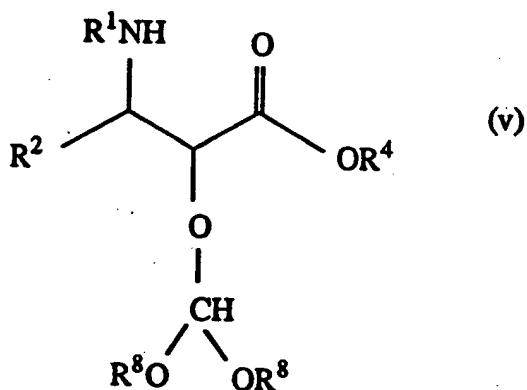
- R^1 is hydrogen, arylcarbonyl, alkoxy carbonyl or alkylcarbonyl;
 R^2 is aryl, heterocyclo or alkyl;
 R^8 is alkyl or aryl; and
 5 T is a taxane moiety directly bonded at C-13 of said moiety.

25. A compound of claim 24 which is

- 10 [2aR-(2a α , 4 β , 4a β , 6 β , 9 α (4S*, 5R*), - 11 α , 12 α , 12a α , 12b α)]-3-benzoyl-2-methoxy-4-phenyl-5-oxazolidinecarboxylic acid 6,12b-bis(acetyloxy)-12-(benzoyloxy)-2a,3,4,4a,5,6,9,10,11,12,12a,12b-dodecahydro-11-hydroxy-4a,8,13,13-tetramethyl-5-
 15 oxo-4-[(triethylsilyl)oxy]-7,11-methano-1H-cyclodeca[3,4]benz[1,2-b]oxet-9-yl ester.

26. A compound of the following formula v or salt thereof:

20



where

- R^1 is hydrogen, arylcarbonyl, alkoxy carbonyl or
 25 alkylcarbonyl;
 R^2 is aryl, heterocyclo or alkyl;

R^4 is hydrogen, alkyl, alkenyl, alkynyl, aryl,
cycloalkyl, cycloalkenyl, or heterocyclo;
and
 R^8 is alkyl or aryl.

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